



DRILL 2- $1\frac{1}{16}$ " DIA. HOLES IN BOTH
SUB-FRAME AND HINGED LID.

HOLES $1\frac{1}{16}$ " $\pm\frac{1}{16}$ " DIA.
SHAFT 1" $\pm\frac{1}{16}$ " DIA.

3 $\frac{1}{4}$ " RAD.

2 $\frac{3}{4}$ "

1 $\frac{1}{2}$ "

1 $\frac{1}{2}$ "

2 $\frac{1}{4}$ "

1 $\frac{1}{2}$ "

1 $\frac{1}{2}$ "

2 $\frac{3}{8}$ "

1 $\frac{1}{4}$ "

1 $\frac{1}{4}$ "

INSTALL HINGED LID IN
FRAME BEFORE WELDING

ENLARGEMENT Y



USE BAR $3\frac{1}{2}" \times \frac{1}{2}"$ DIA. FOR
ALL MEMBERS OF SUB-FRAME
EXCEPT AS NOTED.

[illegible]